



Dart Aerospace Ltd.
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D2530

Job Sheet 183906



Part No: D2530

Job Qty: 10 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/28/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:E Removed Purchasing 05-11-07 JLM IPP Rev:F 11.01.07 chg qc 5 to 6 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		10/5/18	0.00	0.00	Start Up Large Fab-7		<i>OK 18/10/01</i>
100	Large Fab	10 pcs		10/5/18	0.12	1.94	Large Fab 8		<i>OK 18/10/01</i>
110	QC	10 pcs		10/5/18	0.00	0.00	QC5		<i>OK</i>
120	Large Fab	10 pcs		10/5/18	0.00	4.00	Large Fab 1		<i>OK 18/10/02</i>
130	QC	10 pcs		10/5/18	0.00	0.00	QC9		<i>OK</i>
140	QC	10 pcs		10/5/18	0.00	0.00	QC5		<i>OK</i>
150	Powdercoat	10 pcs		10/5/18	0.00	0.38	Powdercoat4		<i>OK 18-10-01</i>
160	QC	10 pcs		10/5/18	0.00	0.00	QC3		<i>OCT 17 2018 68</i>
170	Packaging	10 pcs		10/5/18	0.00	0.00	Packaging3 <i>FP-001</i>		<i>OK 18-10-12-89</i>
180	QC21-SA	10 Ea		10/5/18	0.00	0.00	QC21		<i>OK</i>

Part Op 100 - 1-Cut to length as per Dwg D2530

Descriptions: 120 - 1-Weld as per Dwg D2530 and QSI 004 using Welding Jig DT8301

150 - START TIME: *8:20* FINISH TIME: *8:20* O.T. *320° M 138839*

21 OCT 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	29.1450 ft (2.9145 ea)	90-Start up Operation	<i>5108841</i>
D2534	Lock Plate	20 Ea (2 ea)	120-Large Fab	<i>5089971 (15)</i> <i>5091837 (5)</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	29	158	0
120-Large Fab	D2534	20	45	0



Container No: S115080



Part: D2530

Job No: 183906

Serial No/Batch: S115080

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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ifications

ould not be found.

Plex 9/28/18 11:27 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval			
Description Work Order Deviation				Disposition				Completed By			
Root Cause				FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :							
Misidentified	☐	Past Due	☐								